

Tube furnace up to 1350 °C - FHA / FHC

General Information

The FHA, single zone, and FHC, 3-zone, tube furnaces can be used either vertically or horizontally and have a maximum operating temperature of 1350 °C.

The extensive F range of tube furnaces is offered with a wide range of accessories. The furnaces comprise ceramic fibre modules with a high quality 5 mm APM wire heating element mounted in the insulation, held in position by a ceramic holding ridge. The low thermal mass ceramic fibre insulation ensures low energy consumption and allows fast heating rates. The control thermocouple is a high grade type S thermocouple. Additionally, the tube furnace is available with up to 8 heating zones for the most precise temperature control and uniformity.



Standard features

- 1350 °C maximum operating temperature
- Single zone models fitted with Carbolite Gero 3216CC PID controller with single ramp to setpoint and process timer
- 3-zone models fitted with 1 x programmable 3216CC and 2 x 3216CC end zone controllers, with retransmission of setpoint
- Accepts work tubes with outer diameters up to 110 mm
- Heated lengths of 200, 500, 750, 1000 or 1250 mm
- Use in horizontal or vertical orientation
- Exceptional lifetime and temperature stability
- High grade type S thermocouple
- Low thermal mass ceramic fibre insulation
- High quality 5 mm APM wire as heating element
- Furnace fitted with separate control box with 3 m cable, plug and socket

Options (specify these at time of order)

- A range of sophisticated digital controllers, multi-segment programmers and data loggers is available. These can be fitted with RS232, RS485 or Ethernet communications
- Over-temperature protection (recommended to protect valuable contents & for unattended operation)
- Wide choice of tube diameters and materials is available: eg quartz, ceramic, metal
- 'L' stand for vertical usage
- Insulation plugs & radiation shields to prevent heat loss & improve uniformity
- Modified atmosphere and vacuum assemblies are available
- Larger tube diameters on request
- Vacuum packages with a choice of rotary vane pump or turbomolecular pump are available for furnaces with tube inner diameters of 60 mm and above
- Oxygen sensor for inert gas packages

Technical Specifications

Tube furnace up to 1350°C - FHA / FHC

FHA 13/32/200

Max outer diameter accessory tube (mm)	32
Heated length (mm)	200
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 400 x 350
Furnace weight (kg)	25
Tube length for use in air (mm)	390
Tube length for use with modified atmosphere (mm)	925
Control module dimensions H x W x D (mm)	480 x 560 x 500
Control module weight (kg)	50
Uniform length ±5°C (mm)	100
Power (kW)	1.2
Power supply	a

FHA 13/32/500

Max outer diameter accessory tube (mm)	32
Heated length (mm)	500
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 700 x 350
Furnace weight (kg)	30
Tube length for use in air (mm)	690
Tube length for use with modified atmosphere (mm)	1225
Control module dimensions H x W x D (mm)	480 x 560 x 500
Control module weight (kg)	50
Uniform length ±5°C (mm)	250
Power (kW)	2.4
Power supply	a

Tube furnace up to 1350°C - FHA / FHC

FHA 13/50/200

Max outer diameter accessory tube (mm)	50
Heated length (mm)	200
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 400 x 350
Furnace weight (kg)	30
Tube length for use in air (mm)	390
Tube length for use with modified atmosphere (mm)	925
Control module dimensions H x W x D (mm)	480 x 560 x 500
Control module weight (kg)	50
Uniform length ±5°C (mm)	100
Power (kW)	1.5
Power supply	a

FHA 13/50/500

Max outer diameter accessory tube (mm)	50
Heated length (mm)	500
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 700 x 350
Furnace weight (kg)	35
Tube length for use in air (mm)	690
Tube length for use with modified atmosphere (mm)	1225
Control module dimensions H x W x D (mm)	480 x 560 x 500
Control module weight (kg)	50
Uniform length ±5°C (mm)	250
Power (kW)	3.0
Power supply	a

Tube furnace up to 1350°C - FHA / FHC

FHA 13/50/750

Max outer diameter accessory tube (mm)	50
Heated length (mm)	750
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 950 x 350
Furnace weight (kg)	40
Tube length for use in air (mm)	940
Tube length for use with modified atmosphere (mm)	1475
Control module dimensions H x W x D (mm)	850 x 560 x 500
Control module weight (kg)	60
Uniform length ±5°C (mm)	375
Power (kW)	5.4
Power supply	b
Weight (kg)	40

FHA 13/80/200

Max outer diameter accessory tube (mm)	80
Heated length (mm)	200
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 400 x 350
Furnace weight (kg)	35
Tube length for use in air (mm)	390
Tube length for use with modified atmosphere (mm)	925
Control module dimensions H x W x D (mm)	480 x 560 x 500
Control module weight (kg)	50
Uniform length ±5°C (mm)	100
Power (kW)	2.1
Power supply	a

Tube furnace up to 1350°C - FHA / FHC

FHA 13/80/500

Max outer diameter accessory tube (mm)	80
Heated length (mm)	500
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 700 x 350
Furnace weight (kg)	40
Tube length for use in air (mm)	690
Tube length for use with modified atmosphere (mm)	1225
Control module dimensions H x W x D (mm)	480 x 560 x 500
Control module weight (kg)	60
Uniform length $\pm 5^{\circ}\text{C}$ (mm)	200
Power (kW)	5.2
Power supply	b

FHA 13/80/750

Max outer diameter accessory tube (mm)	80
Heated length (mm)	750
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 950 x 350
Furnace weight (kg)	50
Tube length for use in air (mm)	940
Tube length for use with modified atmosphere (mm)	1475
Control module dimensions H x W x D (mm)	850 x 560 x 500
Control module weight (kg)	70
Uniform length $\pm 5^{\circ}\text{C}$ (mm)	375
Power (kW)	7.8
Power supply	c

Tube furnace up to 1350°C - FHA / FHC

FHA 13/80/1000

Max outer diameter accessory tube (mm)	80
Heated length (mm)	1000
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 1200 x 350
Furnace weight (kg)	80
Tube length for use in air (mm)	1190
Tube length for use with modified atmosphere (mm)	1725
Control module dimensions H x W x D (mm)	850 x 560 x 500
Control module weight (kg)	90
Uniform length ±5°C (mm)	500
Power (kW)	10.4
Power supply	c

FHA 13/110/500

Max outer diameter accessory tube (mm)	110
Heated length (mm)	500
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	590 x 700 x 520
Furnace weight (kg)	55
Tube length for use in air (mm)	690
Tube length for use with modified atmosphere (mm)	1225
Control module dimensions H x W x D (mm)	850 x 560 x 500
Control module weight (kg)	70
Uniform length ±5°C (mm)	250
Power (kW)	7.8
Power supply	c

Tube furnace up to 1350°C - FHA / FHC

FHA 13/110/750

Max outer diameter accessory tube (mm)	110
Heated length (mm)	750
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	590 x 950 x 520
Furnace weight (kg)	70
Tube length for use in air (mm)	940
Tube length for use with modified atmosphere (mm)	1475
Control module dimensions H x W x D (mm)	850 x 560 x 500
Control module weight (kg)	90
Uniform length ±5°C (mm)	375
Power (kW)	11.4
Power supply	c

FHA 13/110/1000

Max outer diameter accessory tube (mm)	110
Heated length (mm)	1000
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	590 x 1200 x 520
Furnace weight (kg)	100
Tube length for use in air (mm)	1190
Tube length for use with modified atmosphere (mm)	1725
Control module dimensions H x W x D (mm)	850 x 560 x 500
Control module weight (kg)	90
Uniform length ±5°C (mm)	500
Power (kW)	12.0
Power supply	d

Tube furnace up to 1350°C - FHA / FHC

FHA 13/110/1250

Max outer diameter accessory tube (mm)	110
Heated length (mm)	1250
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	590 x 1450 x 520
Furnace weight (kg)	130
Tube length for use in air (mm)	1440
Tube length for use with modified atmosphere (mm)	1975
Control module dimensions H x W x D (mm)	850 x 560 x 500
Control module weight (kg)	90
Uniform length ±5°C (mm)	610
Power (kW)	20.0
Power supply	d

FHC 13/32/500

Max outer diameter accessory tube (mm)	32
Heated length (mm)	500
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 700 x 350
Furnace weight (kg)	30
Tube length for use in air (mm)	690
Tube length for use with modified atmosphere (mm)	1225
Control module dimensions H x W x D (mm)	480 x 560 x 500
Control module weight (kg)	50
Uniform length ±5°C (mm)	350
Power (kW)	2.4
Power supply	a

Tube furnace up to 1350°C - FHA / FHC

FHC 13/50/500

Max outer diameter accessory tube (mm)	50
Heated length (mm)	500
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 700 x 350
Furnace weight (kg)	35
Tube length for use in air (mm)	690
Tube length for use with modified atmosphere (mm)	1225
Control module dimensions H x W x D (mm)	480 x 560 x 500
Control module weight (kg)	50
Uniform length ±5°C (mm)	350
Power (kW)	3.0
Power supply	a

FHC 13/50/750

Max outer diameter accessory tube (mm)	50
Heated length (mm)	750
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 950 x 350
Furnace weight (kg)	40
Tube length for use in air (mm)	940
Tube length for use with modified atmosphere (mm)	1475
Control module dimensions H x W x D (mm)	850 x 560 x 500
Control module weight (kg)	60
Uniform length ±5°C (mm)	550
Power (kW)	5.4
Power supply	b

Tube furnace up to 1350°C - FHA / FHC

FHC 13/80/500

Max outer diameter accessory tube (mm)	80
Heated length (mm)	500
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 700 x 350
Furnace weight (kg)	40
Tube length for use in air (mm)	690
Tube length for use with modified atmosphere (mm)	1225
Control module dimensions H x W x D (mm)	480 x 560 x 500
Control module weight (kg)	60
Uniform length ±5°C (mm)	350
Power (kW)	5.2
Power supply	b

FHC 13/80/750

Max outer diameter accessory tube (mm)	80
Heated length (mm)	750
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 950 x 350
Furnace weight (kg)	50
Tube length for use in air (mm)	940
Tube length for use with modified atmosphere (mm)	1475
Control module dimensions H x W x D (mm)	850 x 560 x 500
Control module weight (kg)	70
Uniform length ±5°C (mm)	550
Power (kW)	7.8
Power supply	c

Tube furnace up to 1350°C - FHA / FHC

FHC 13/80/1000

Max outer diameter accessory tube (mm)	80
Heated length (mm)	1000
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	420 x 1200 x 350
Furnace weight (kg)	80
Tube length for use in air (mm)	1190
Tube length for use with modified atmosphere (mm)	1725
Control module dimensions H x W x D (mm)	850 x 560 x 500
Control module weight (kg)	90
Uniform length ±5°C (mm)	800
Power (kW)	10.4
Power supply	c

FHC 13/110/500

Max outer diameter accessory tube (mm)	110
Heated length (mm)	500
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	590 x 700 x 520
Furnace weight (kg)	55
Tube length for use in air (mm)	690
Tube length for use with modified atmosphere (mm)	1225
Control module dimensions H x W x D (mm)	850 x 560 x 500
Control module weight (kg)	70
Uniform length ±5°C (mm)	300
Power (kW)	7.8
Power supply	c

Tube furnace up to 1350°C - FHA / FHC

FHC 13/110/750

Max outer diameter accessory tube (mm)	110
Heated length (mm)	750
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	590 x 950 x 520
Furnace weight (kg)	70
Tube length for use in air (mm)	940
Tube length for use with modified atmosphere (mm)	1475
Control module dimensions H x W x D (mm)	850 x 560 x 500
Control module weight (kg)	90
Uniform length ±5°C (mm)	500
Power (kW)	11.4
Power supply	c

FHC 13/110/1000

Max outer diameter accessory tube (mm)	110
Heated length (mm)	1000
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	590 x 1200 x 520
Furnace weight (kg)	100
Tube length for use in air (mm)	1190
Tube length for use with modified atmosphere (mm)	1725
Control module dimensions H x W x D (mm)	850 x 560 x 500
Control module weight (kg)	90
Uniform length ±5°C (mm)	750
Power (kW)	12.0
Power supply	d

Tube furnace up to 1350 °C - FHA / FHC

FHC 13/110/1250

Max outer diameter accessory tube (mm)	110
Heated length (mm)	1250
Max temp (°C)	1350
Furnace dimensions H x W x D (mm)	590 x 1450 x 520
Furnace weight (kg)	130
Tube length for use in air (mm)	1440
Tube length for use with modified atmosphere (mm)	1975
Control module dimensions H x W x D (mm)	1100 x 560 x 500
Control module weight (kg)	90
Uniform length ±5°C (mm)	950
Three zone version available	yes
Power (kW)	20.0
Power supply	d

Please note:

- Heat up rate when using a ceramic work tube must be limited to 5 °C/min
- Further to the depth of the control module 150 mm for the power plugs and other plugs need to be added
- Minimum uniform length in horizontal furnace with insulation plugs fitted at 100 °C below max. temperature
- Power supply: a = 1 phase (16A)+N / b = 3 phase (16A)+N / c = 3 phase (32A)+N / d = 3 phase (63A)+N



Thank you for reading this data sheet.

For pricing or for further information, please contact us at our UK Office, using the details below.



UK Office

Keison Products,

P.O. Box 2124, Chelmsford, Essex, CM1 3UP, England.

Tel: +44 (0)330 088 0560

Fax: +44 (0)1245 808399

Email: sales@keison.co.uk

Please note - Product designs and specifications are subject to change without notice. The user is responsible for determining the suitability of this product.