



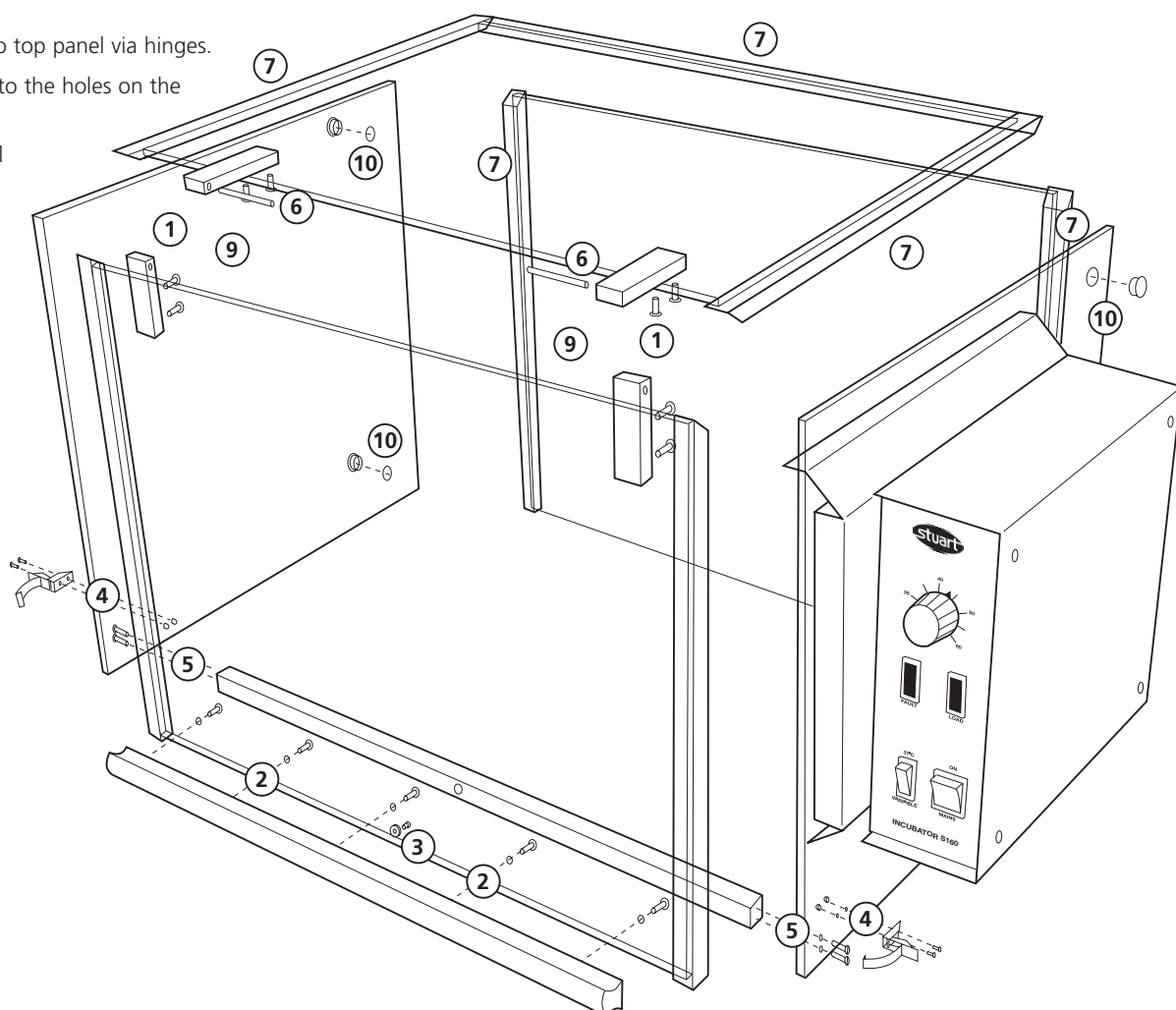
## Incubators SI60 & SI60D

### Assembly Instructions

- 1 Fasten the 4 hinge bars to panels using x2 M4 screws to each hinge component. Do not tighten at this stage.
- 2 Attach the handle to front door using x5 M4 screws.
- 3 Screw the countersunk metal screw and washer into the bottom of the front panel.
- 4 Connect the 2 door clips to the front of the side panels with x2 M3 screws and x2 dome nuts for each clip.
- 5 Fasten the tie bar with x2 M4 screws at each end. The unit should now be free standing with the tie bar supporting the 2 end units.
- 6 Insert the hinge bars connecting the front and back panels.
- 7 Squeeze some silicon compound into the grooves on the back and top panel so when assembled a good seal is formed.
- 8 Insert two side panels into back panel. Then place top panel into position.
- 9 Attach door panel to top panel via hinges.
- 10 Insert the 4 plugs into the holes on the side panels.
- 11 Finally, tighten up all the screws, but do not overtighten.

#### List of components

|                                    |                               |
|------------------------------------|-------------------------------|
| x1 control panel (right hand side) | x4 hinges                     |
| x1 door panel                      | x2 hinge bars                 |
| x1 left panel                      | x4 plugs                      |
| x1 top panel                       | x2 door clips                 |
| x1 back panel                      | x1 magnet catcher             |
| x1 tie bar                         | x1 countersunk screw & washer |
| x1 door handle                     | x4 dome nuts                  |
| x1 tube of silicon rubber compound | x4 M3 screws                  |
|                                    | x17 M4 screws                 |





Thank you for reading this data sheet.

For pricing or for further information, please contact us at our UK Office, using the details below.



**UK Office**

**Keison Products,**

**P.O. Box 2124, Chelmsford, Essex, CM1 3UP, England.**

**Tel: +44 (0)330 088 0560**

**Fax: +44 (0)1245 808399**

**Email: [sales@keison.co.uk](mailto:sales@keison.co.uk)**

Please note - Product designs and specifications are subject to change without notice. The user is responsible for determining the suitability of this product.